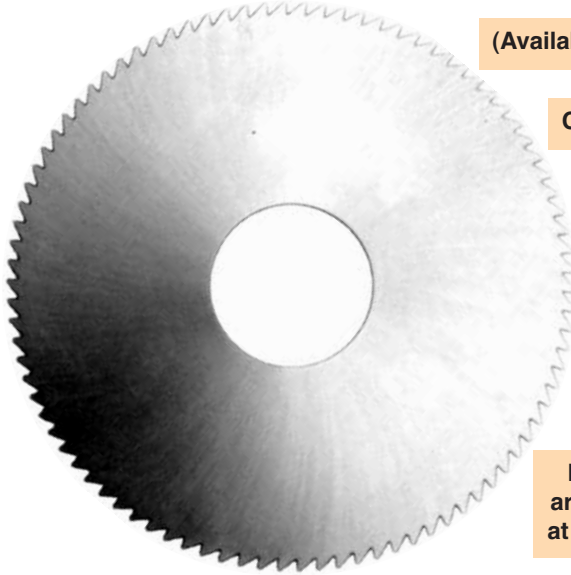


## CARBIDE CUT-OFF SAWS



**(Available in High-Speed Steel, upon request.)**

**C-2 Carbide**

**Hollow Ground  
For Side  
Clearance**

**Rake Angle  
of Teeth: 5°**

**Keyways  
are optional  
at extra cost**

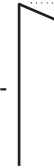
These saws are used for Rotary Cut-Off applications. The saws are made from C-2 Micro Grain Carbide and are produced to very close tolerances.

<b>STOCK SAWS</b>					
	O.D.	3"	3-1/2"	4"	4-1/4"
	Hole	1"	1"	1"	1"
	No. of Teeth	90, 120	90, 120	90, 120	90, 120
Thickness					
.064"		<a href="#">XSAD064</a>	<a href="#">XSAK064</a>	<a href="#">XSAE064</a>	<a href="#">XSAD064</a>
.045"		<a href="#">XSAD045</a>	<a href="#">XSAK045</a>	<a href="#">XSAE045</a>	<a href="#">XSAD045</a>
.032"		<a href="#">XSAD032</a>	<a href="#">XSAK032</a>	<a href="#">XSAE032</a>	<a href="#">XSAD032</a>

**(ADD TO CATALOG NUMBER WHEN ORDERING:  
NO. OF TEETH, HIGH SIDE OF SHEAR  
ANGLE (R or L), AND DEGREE OF ANGLE.)**

**Tolerances:** O.D. ±.005; Thickness ±.0005;  
I.D. +.001 -.000  
Closer tolerances available at additional cost.

**5 - 10° Cut-Off Angle  
(specify angle desired)**



**5 - 10° Cut-Off Angle  
(specify angle desired)**

High Side Right,  
Top Teeth Coming  
(Regular)

- OR -

High Side Left,  
Top Teeth Coming  
(Reverse)

### COATING SERVICE

*TiN, TiCN and other surface coatings are available. Prices on application.*

### RESHARPENING SERVICE

*Complete resharpening service is available. Prices on application.*

## SUPPORT WASHERS

**Flanged Edge**

**M-2 High-Speed Steel**

**Precision Ground**



**Hardened**

All saws, but especially those which are relatively thin, should be supported with as large as possible diameter flange support washers.

These side support washers distribute the clamping force evenly, provide additional stability, and lessen the chance for deflection in thinner blades.

Size			
O.D.	Thickness	I.D.	Catalog Number
2"	1/8"	1"	<a href="#">OWASH218K</a>
3"	1/8"	1"	<a href="#">OWASH318K</a>
3"	3/16"	1"	<a href="#">OWASH3316K</a>



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